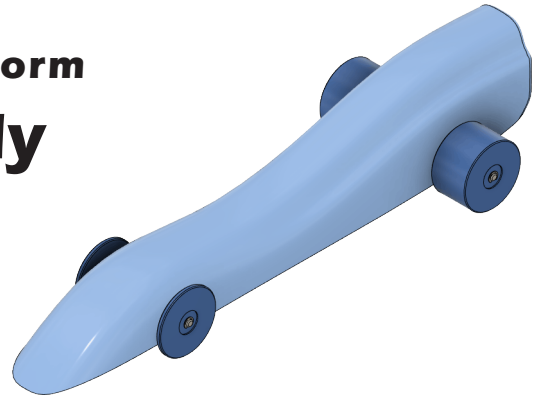




CO2 Rail Car Form Assembly



A. New Component.

Step 1. Open your **BODY RAIL FORM** file.

Step 2. If necessary, switch to the Design workspace.

DESIGN ▾

Step 3. In the Browser **Hide**  **Sketches** and **Construction** used in the CAM tutorial. Hide **Sketch3**, **Sketch4** and **Plane1**, Fig. 1.

Step 4. Expand **Bodies** in the Browser, **right click** **Body1**  and click **Create Components from Bodies**, Fig. 2.

Step 5. Rename new Component  **CAR BODY**, Fig. 3. To rename, slowly double click.

Step 6. Right click **CAR BODY**  and click **Ground**, Fig. 4.

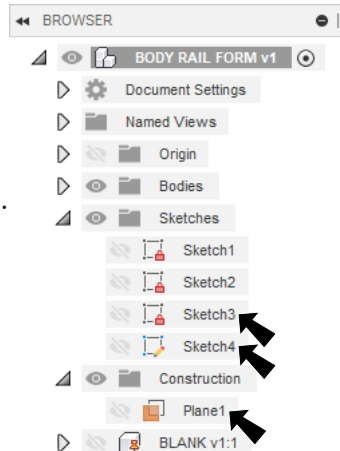


Fig. 1

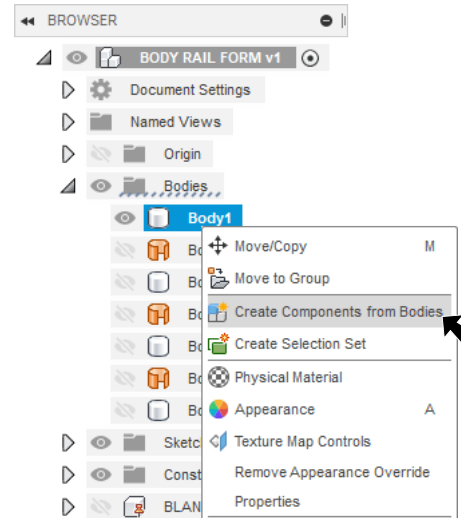


Fig. 2

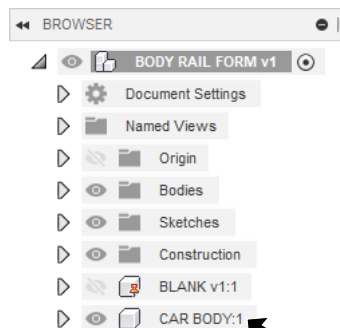


Fig. 3

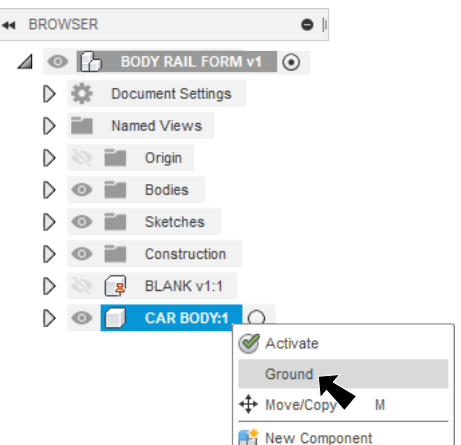


Fig. 4

B. Insert Front Axle.

Step 1. Click Data Panel  in top left corner of display.

Step 2. Right click **FRONT AXLE** file and click **Insert into Current Design**, Fig. 5.

Step 3. Click **Close Data Panel** .

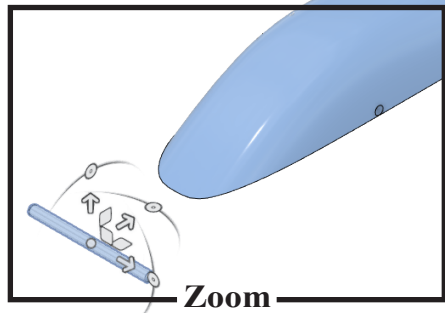


Fig. 6

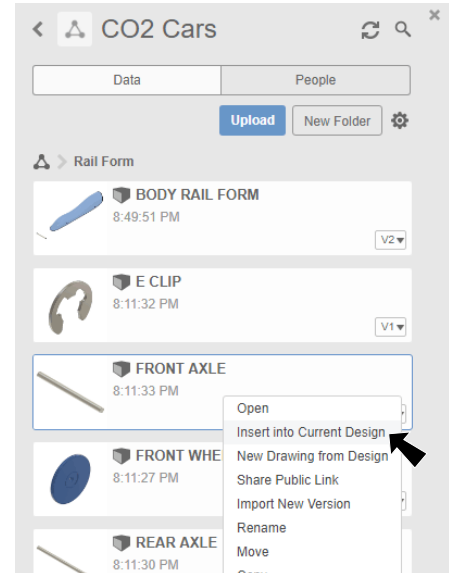


Fig. 5

Step 4. Zoom in on the Axle and axle hole in body, Fig. 6.

Step 5. On the Solid tab **SOLID** click **Joint**  (J) in the Assembly area of toolbar.

Step 6. Click **centerline/midpoint**  on the Axle for the first component selection and **centerline/midpoint**  on front axle hole in Body second component selection, Fig. 7.

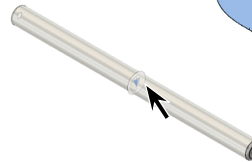


Fig. 7

Step 7. In the Joint panel set:
under Motion, Fig. 8
Type **Revolute** 
click OK.

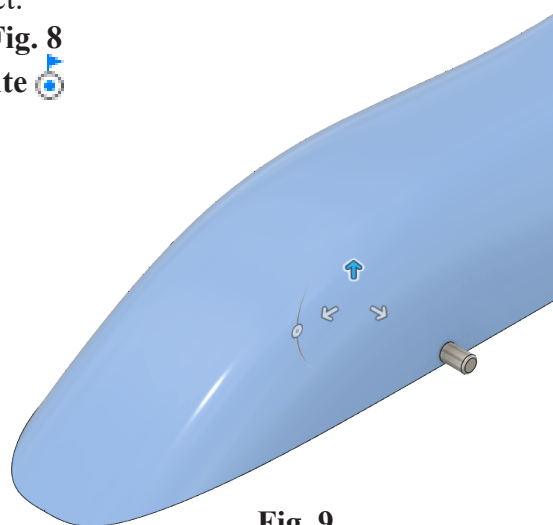


Fig. 9

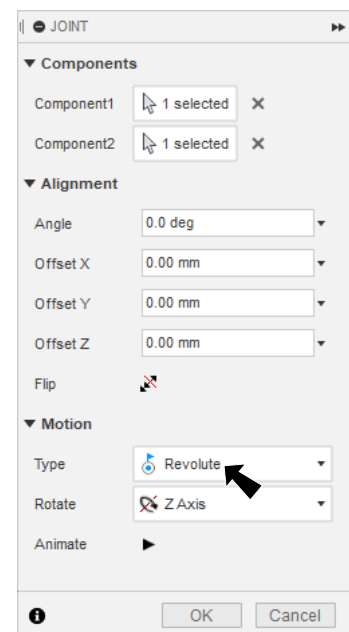


Fig. 8

C. Insert Washer, 2 E Clips and Front Wheel.

Step 1. Open Data Panel .

Step 2. **Right click WASHER** file and click **Insert into Current Design**, Fig. 10.

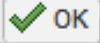
Tip: Simply drag Washer from Data Panel onto the canvas.

Step 3. Click the **Square XY Manipulator**  on the Washer, Fig. 10.

Step 4. Drag **Washer Square XY Manipulator**  over to Front Axle, Fig. 11.

Step 5. **Right click** canvas and click **OK**  to close Move/Copy panel.

Step 6. **Repeat** and insert E Clip, Fig. 12.

Step 7. Drag E Clip **Square XY Manipulator**  to along side Washer, **right click** and click **OK** , Fig. 13.

Step 8. **Repeat** and insert a **second E Clip**, drag E Clip2 **Square XY Manipulator**  to other components, Fig. 14.

Step 9. **Repeat** and insert **Front Wheel**, drag **Square XY Manipulator**  to other components, Fig. 14.

Step 10. Click **Close Data Panel** .

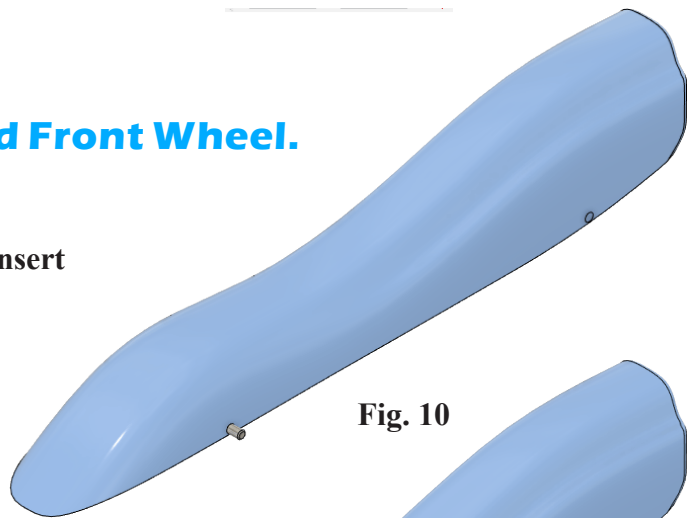


Fig. 10

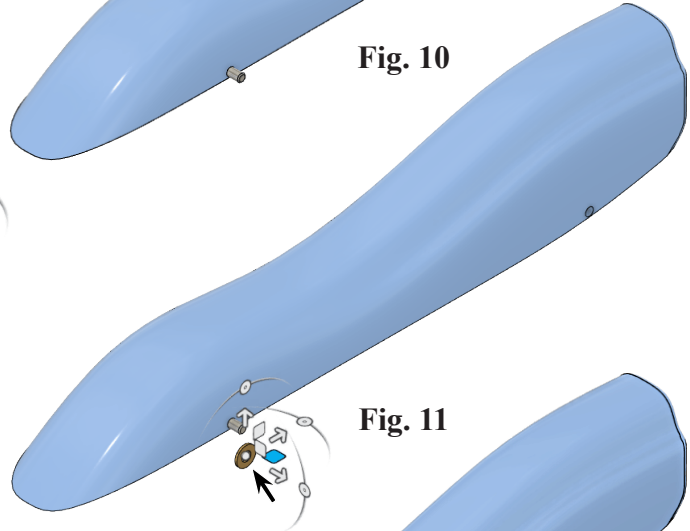
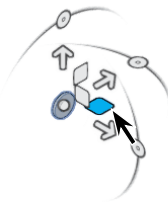


Fig. 11

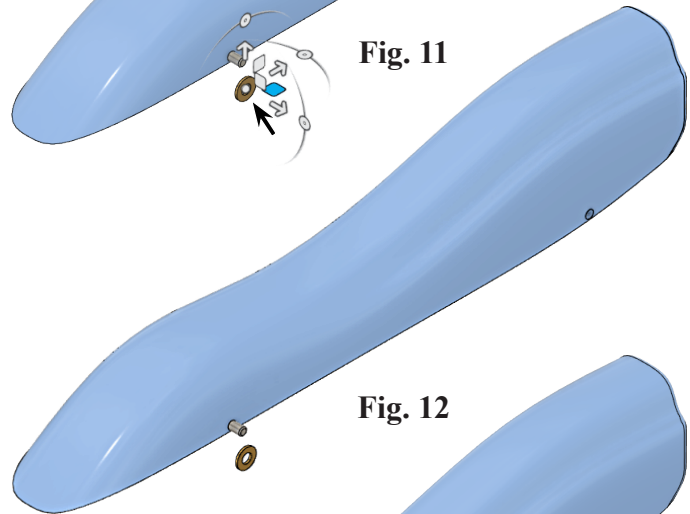


Fig. 12

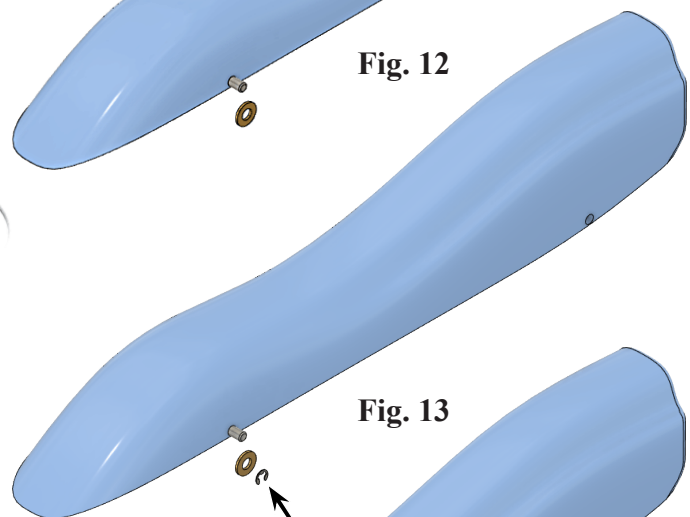


Fig. 13

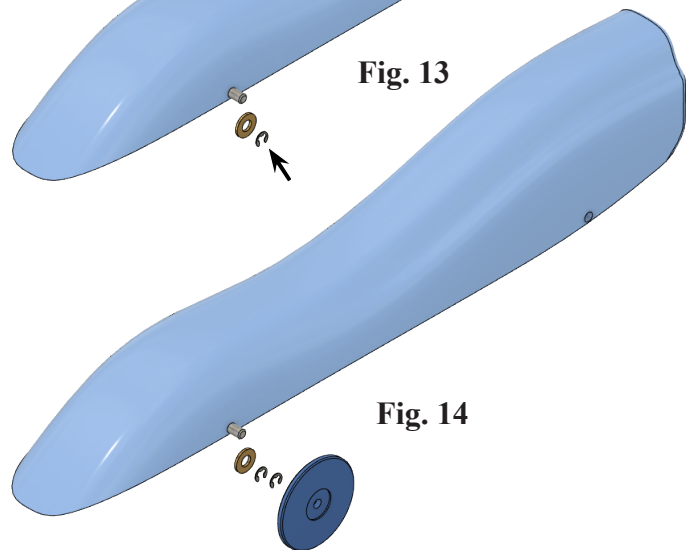


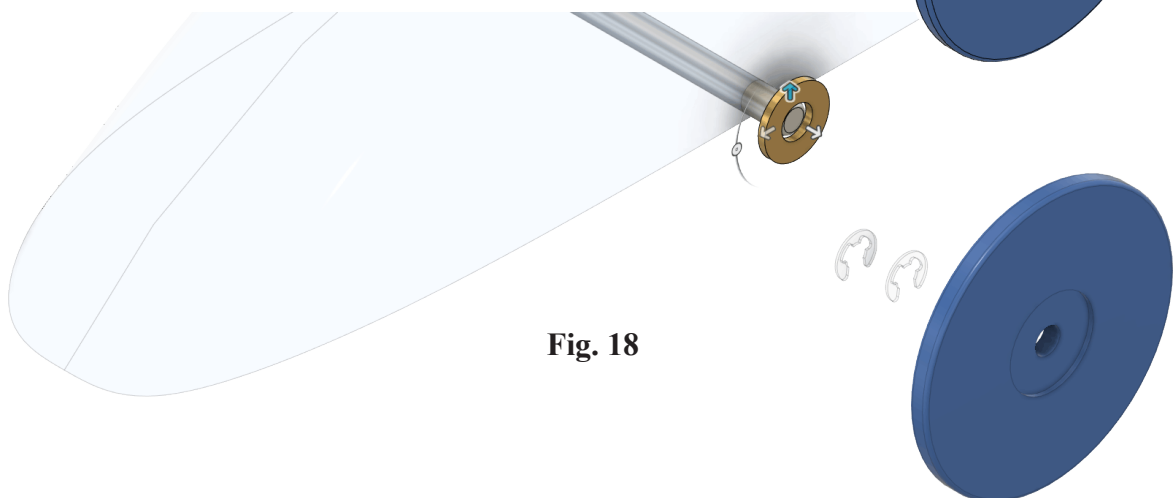
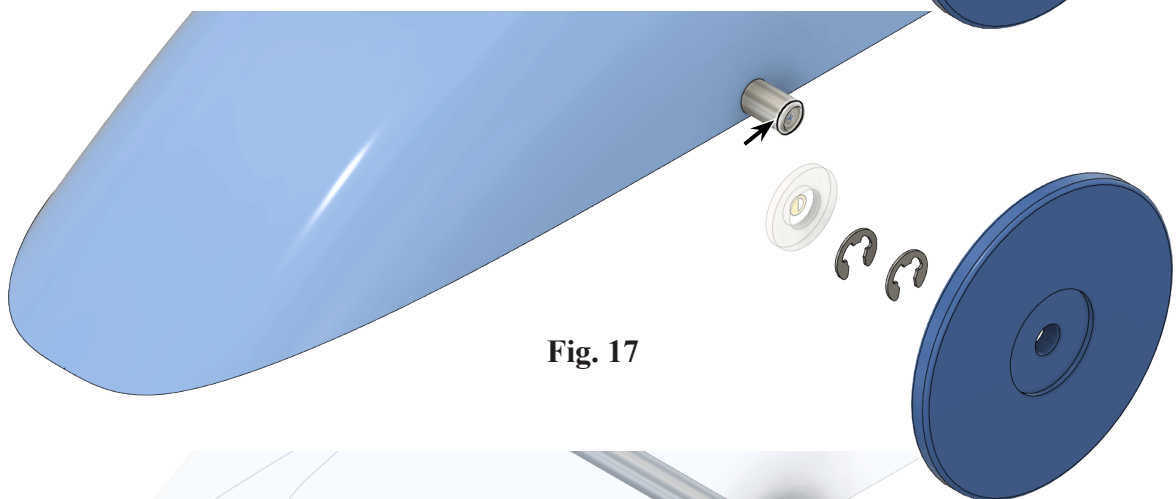
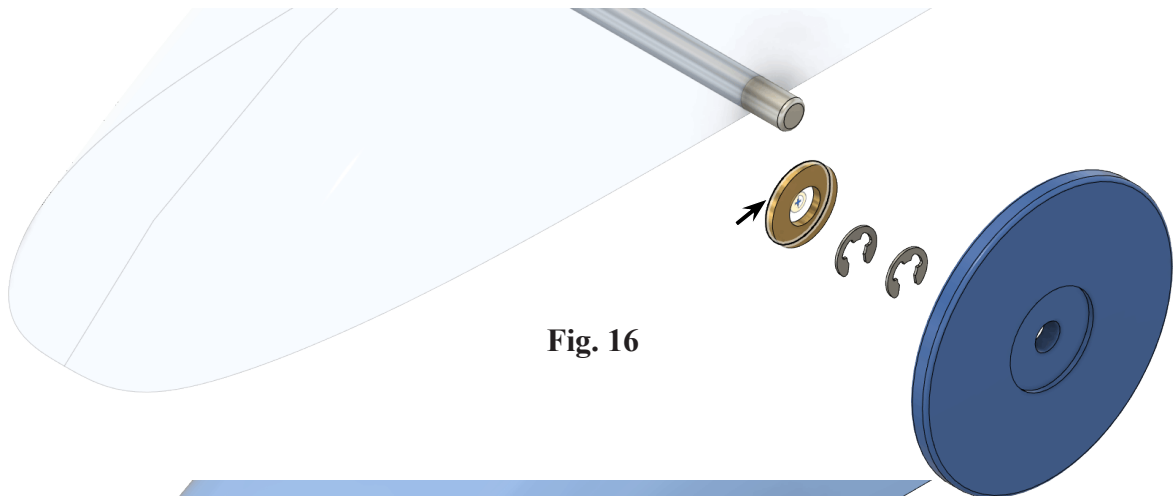
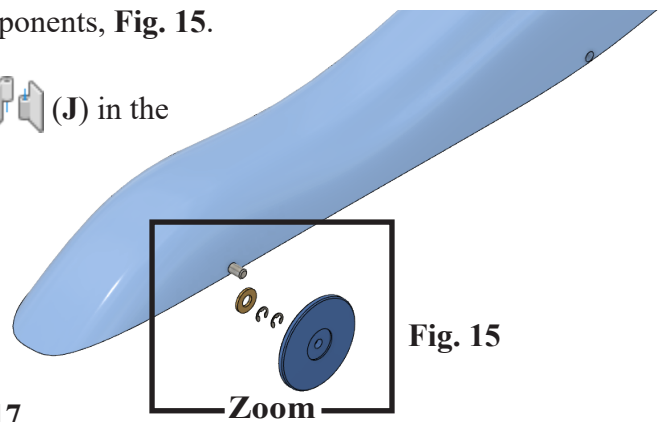
Fig. 14

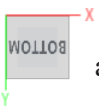
Step 11. Zoom in on the Axle and inserted components, **Fig. 15**.

Step 12. On the Solid tab **SOLID** click **Joint**  (**J**) in the Assembly area of toolbar.

Step 13. Click **inside cylindrical edge of Washer** for first component selection, **Fig. 16**.

Step 14. Click **large cylindrical edge of Axle** for second component selection, **Fig. 17**.



Step 15. Click **Bottom** on View Cube  and zoom in on components.

Step 16. In the Joint panel set:
 under Alignment, **Fig. 19**
 Offset **Z -4.1**
 under Motion
 Type **Revolute** 
 click OK.

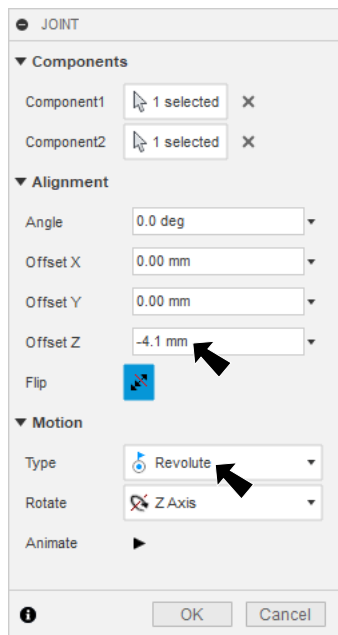


Fig. 19

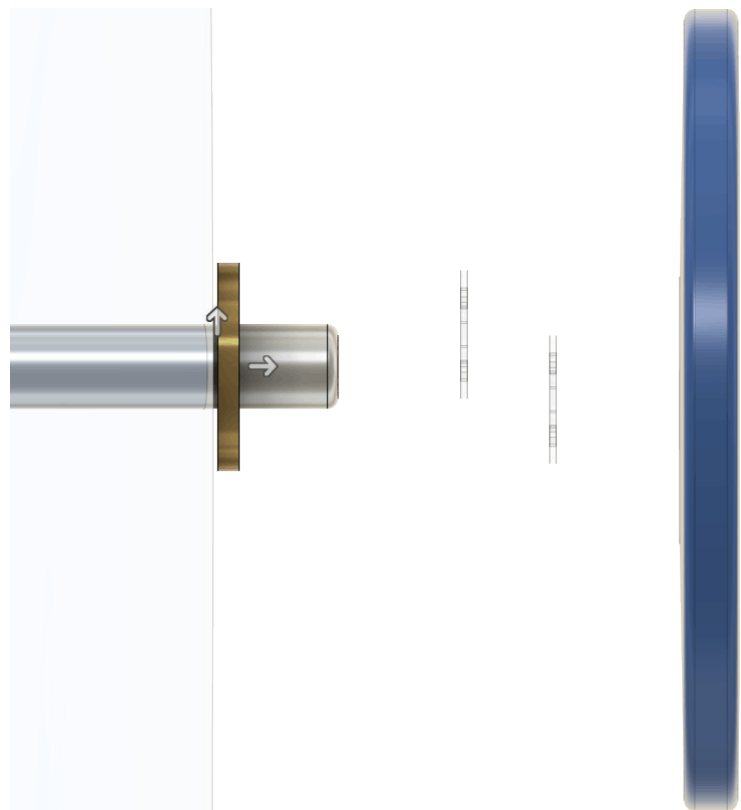


Fig. 20

Step 17. Click **Joint**  (J) on toolbar.

Step 18. Click **inside cylindrical edge of E Clip1** for first component selection and **outside cylindrical edge of Washer** for second component selection, **Fig. 21**.
Right click and click OK  or click OK in panel.

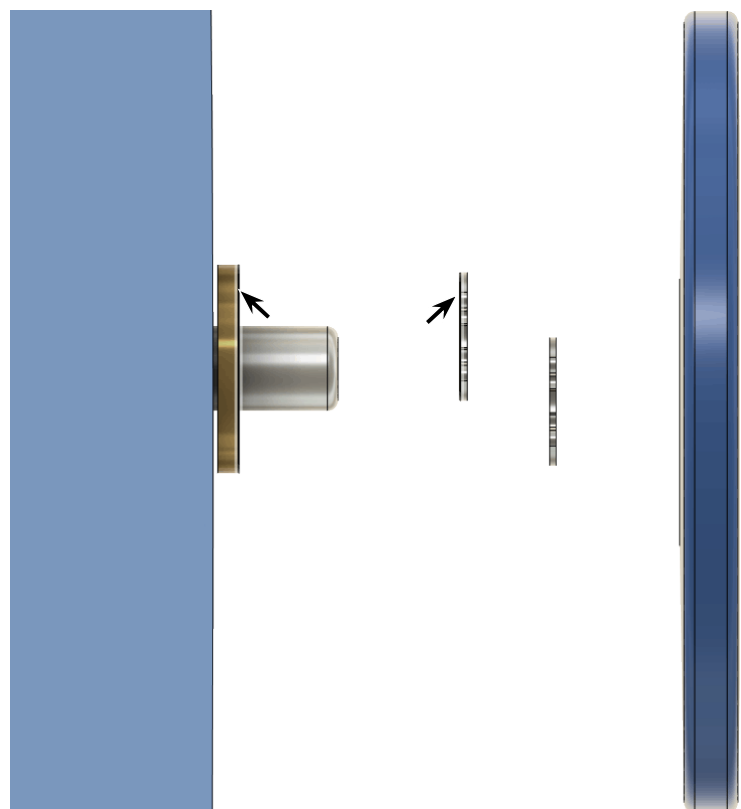
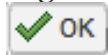


Fig. 21

Step 19. Click **Joint**  (J) on toolbar.

Step 20. Click **inside cylindrical edge of Front Wheel hub** for first component selection and **outside cylindrical edge of E Clip1** for second component selection, **Fig. 22**.

Right click and click OK



Step 21. Click **Joint**  (J) on toolbar.

Step 22. Click **inside cylindrical edge of E Clip2** for first component selection and **outside cylindrical edge of Front Wheel hub** for second component selection, **Fig. 23**.

Right click and click OK

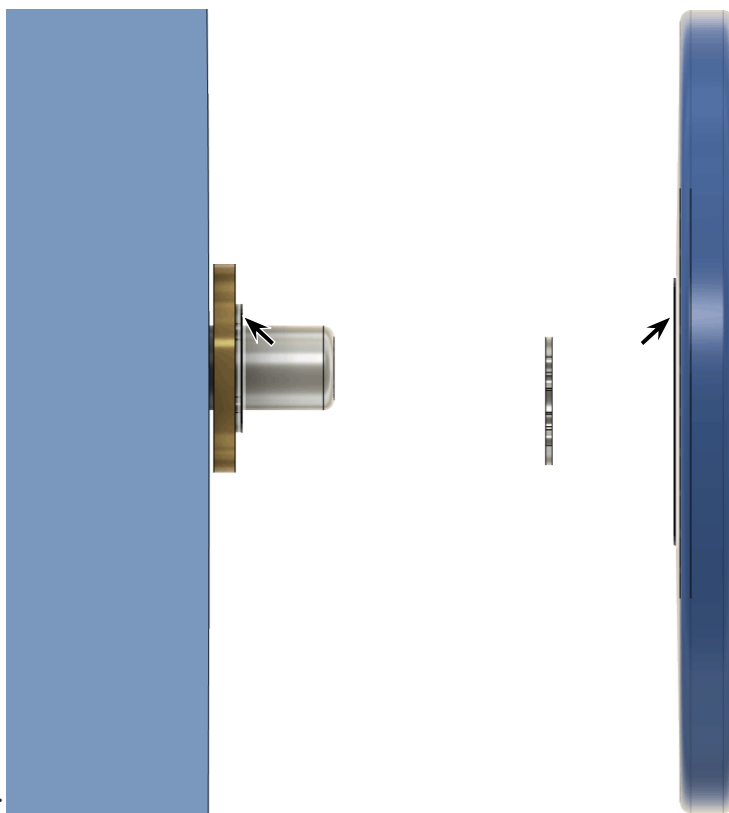
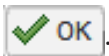


Fig. 22

Step 23. Save. **Ctrl-S** and press ENTER.



Fig. 23

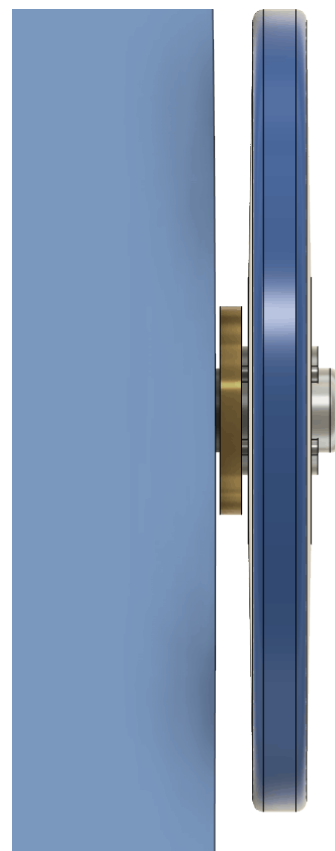


Fig. 24

D. Insert Rear Axle.

Step 1. Click **Home**  (Isometric) on View Cube .

Step 2. Open Data Panel .

Step 3. Insert **REAR AXLE** file, **Fig. 25**.

Step 4. Click **Joint**  (**J**) in toolbar.

Step 5. Click **centerline/mid-point**  on the **Rear Axle** for the first component selection and **centerline/midpoint**  on rear axle hole in **Body** second component selection, **Fig. 26**.

Step 6. In the Joint panel set:
under Motion, **Fig. 27**
Type **Revolute** 
click OK.

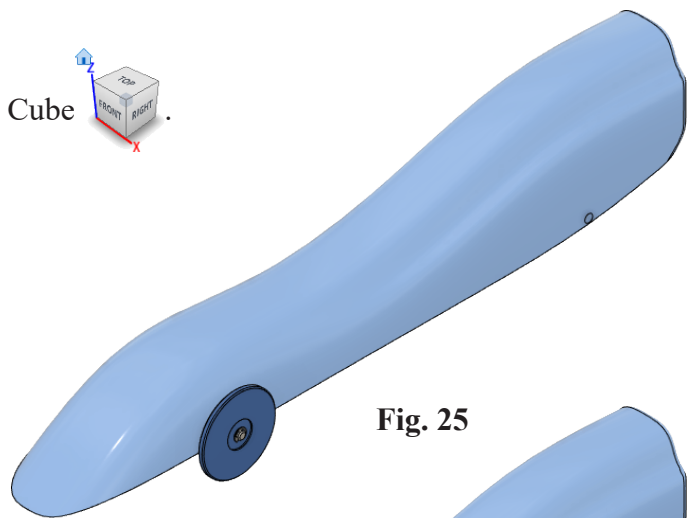


Fig. 25

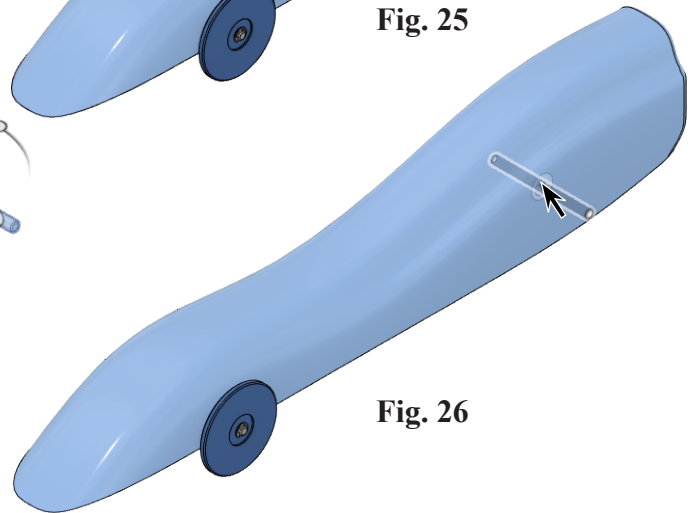


Fig. 26

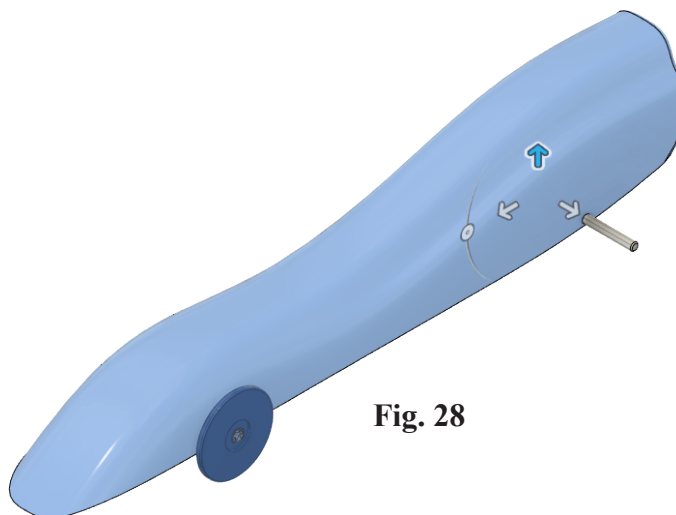


Fig. 28

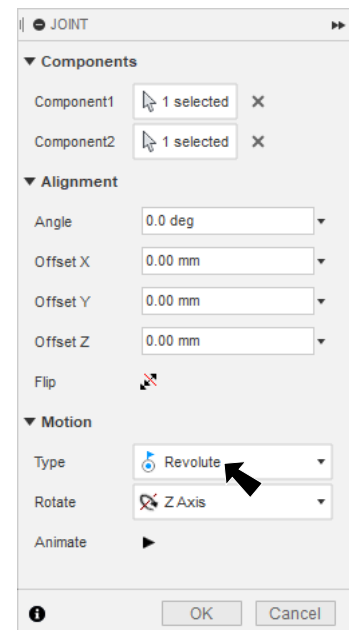


Fig. 27

E. Insert Washer, 2 E Clips and Rear Wheel.

Step 1. From the Data Panel insert **WASHER**, move with **Square XY Manipulator**  over to Rear Axle, **Fig. 29**. **Right click** and click **OK**  to close Move/Copy panel.

Step 2. **Repeat** and insert and move **two E Clips** and **Rear Wheel**, **Fig. 29**.

Step 3. Click **Close Data Panel** .

Step 4. Zoom in on the Rear Axle and inserted components, **Fig. 29**.

Step 5. Click **Joint**  (**J**) on toolbar.

Step 6. Click **inside cylindrical edge of Washer** for first component selection and **large cylindrical edge of Axle** for second component selection, **Fig. 30**.

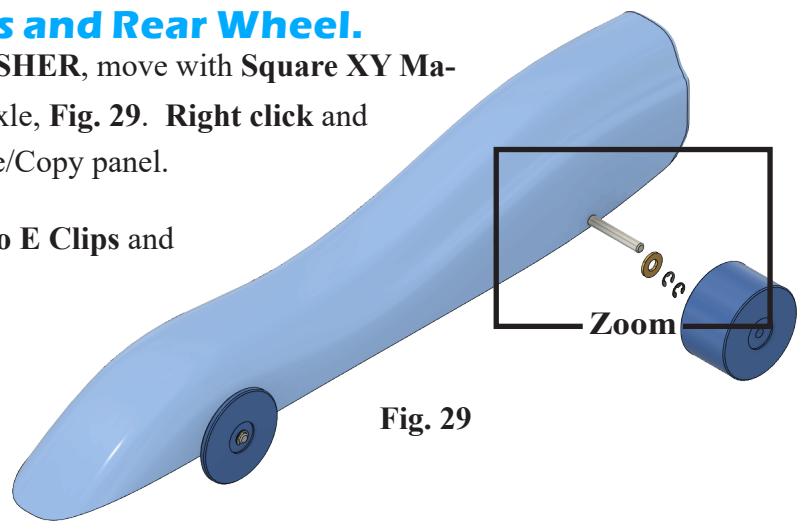


Fig. 29

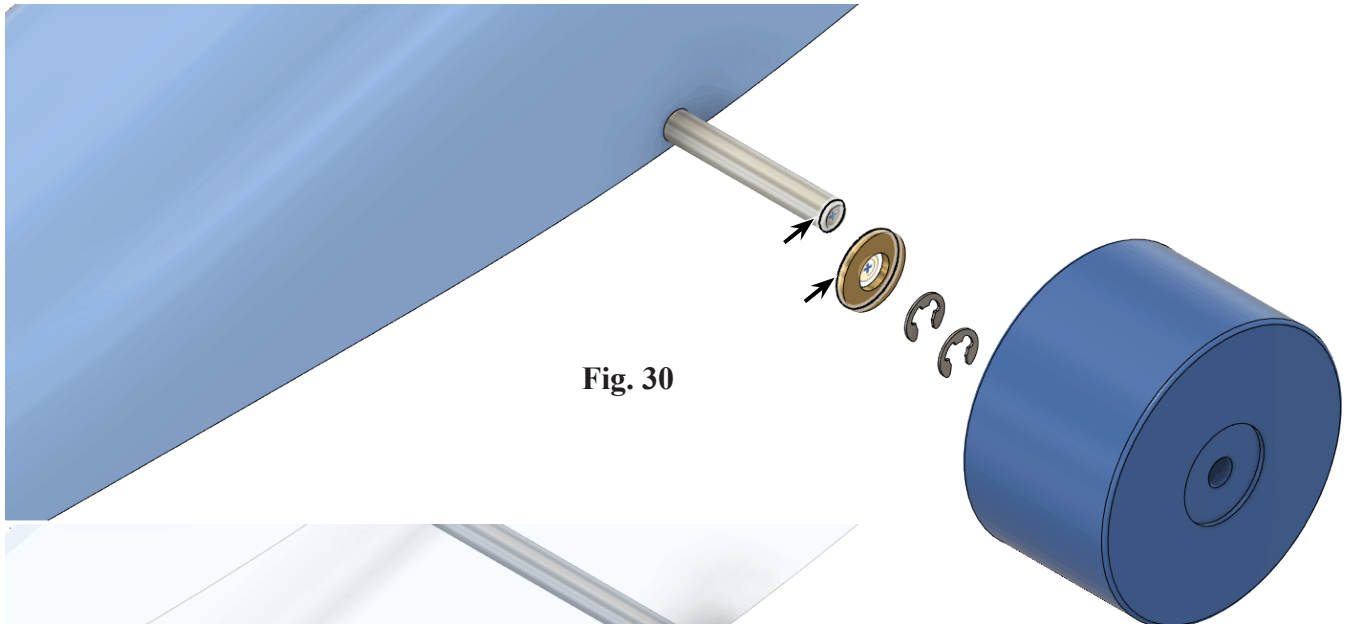


Fig. 30

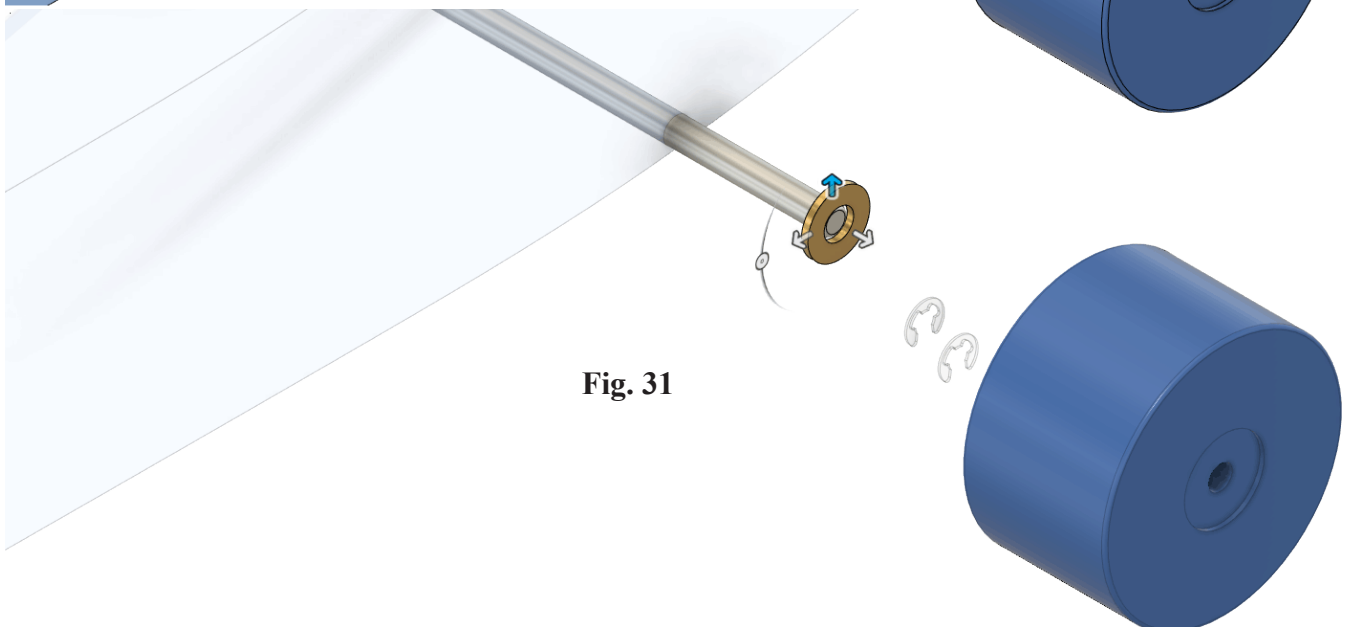
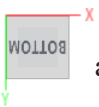


Fig. 31

Step 7. Click **Bottom** on View Cube  and zoom in on components.

Step 8. In the Joint panel set:
 under Alignment, **Fig. 32**
 Offset **Z -19.45**
 under Motion
 Type **Revolute** 
 click OK.

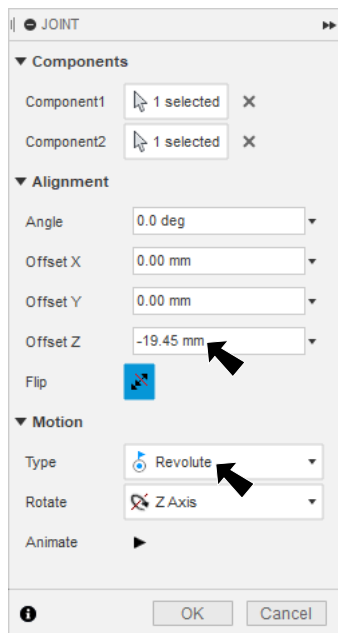


Fig. 32

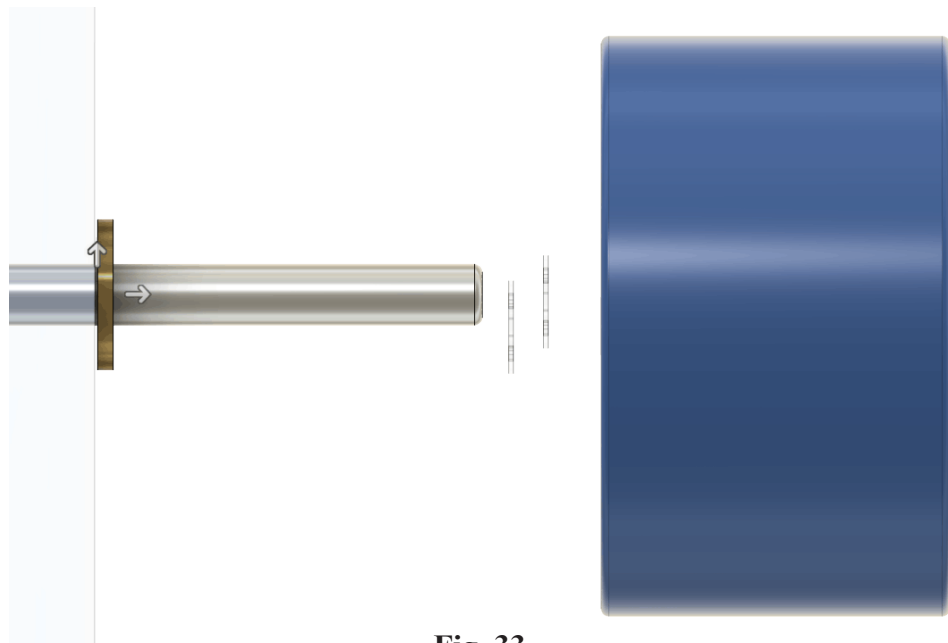


Fig. 33

Step 9. Click **Joint**  (J) on toolbar.

Step 10. Click **inside cylindrical edge of E Clip1** for first component selection and **outside cylindrical edge of Washer** for second component selection, **Fig. 34**.
Right click and click OK

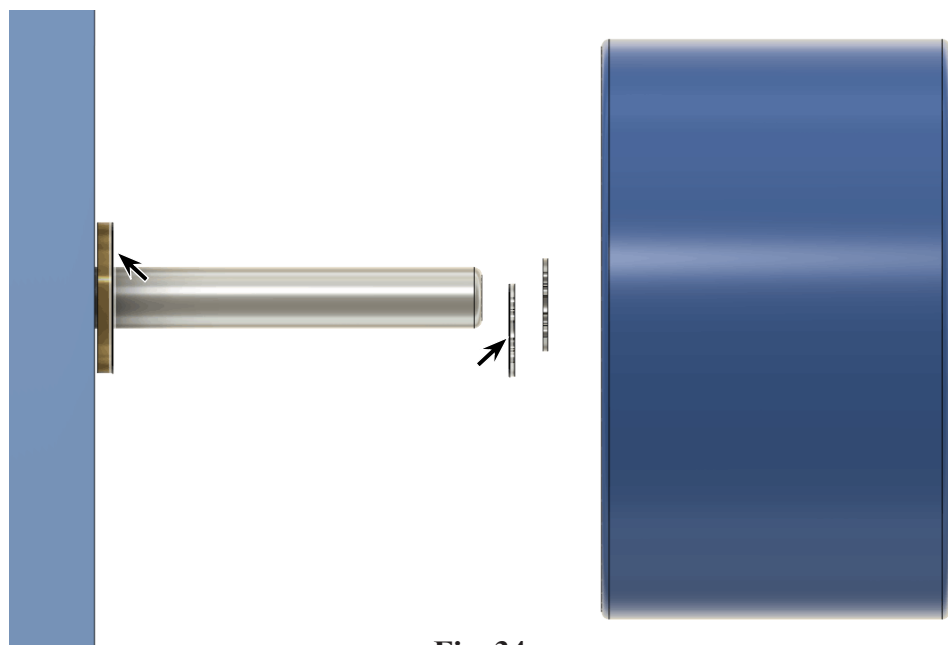
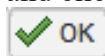
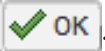


Fig. 34

Step 11. Click **Joint**  (J) on toolbar.

Step 12. Click **inside cylindrical edge of Rear Wheel** for first component selection and **outside cylindrical edge of E Clip1** for second component selection, **Fig. 35. Right click** and click OK .

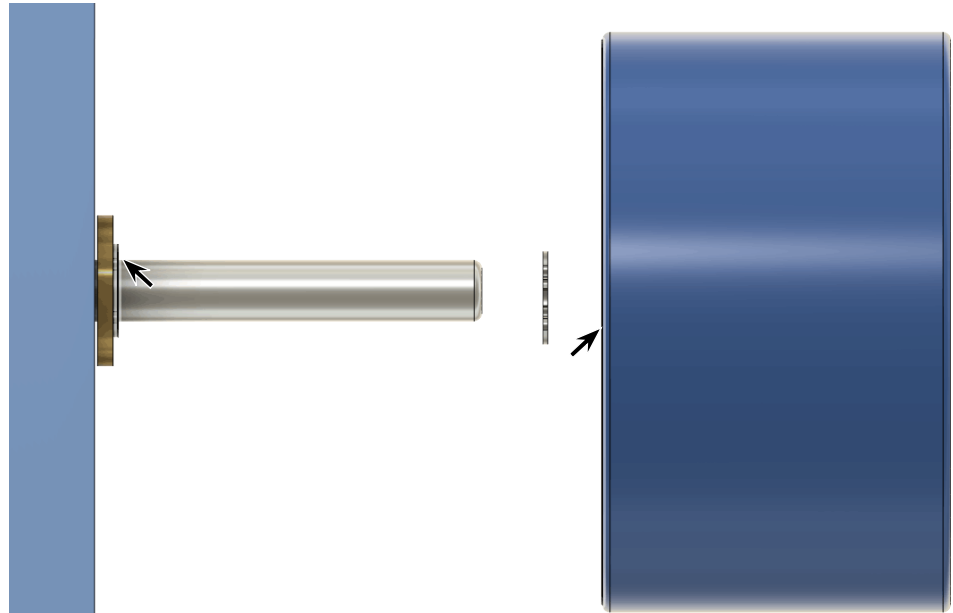
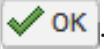


Fig. 35

Step 13. Click **Joint**  (J) on toolbar.

Step 14. Click **inside cylindrical edge of E Clip2** for first component selection and **outside cylindrical edge of Rear Wheel** for second component selection, **Fig. 36. Right click** and click OK .

Step 15. Save. **Ctrl-S** and press ENTER.



Fig. 36



Fig. 37

F. Mirror.

Step 1. Click **Home**  (Isometric) on View Cube .

Step 2. On the Solid tab **SOLID** click Create Menu > Mirror .

Step 3. In the Mirror panel set, **Fig. 38**

Pattern Type **Components** 

Objects in the Browser click **all Washers, E Clips and Wheels, Fig. 39**

confirm 8 selected

Mirror Plane click **Mirror Plane** button

click **YZ Plane** , **Fig. 40**

click OK.

Step 4. Save. **Ctrl-S** and press ENTER.

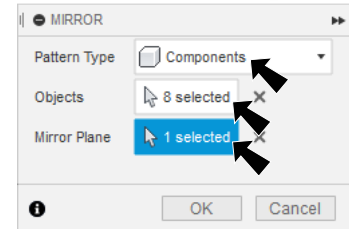


Fig. 38

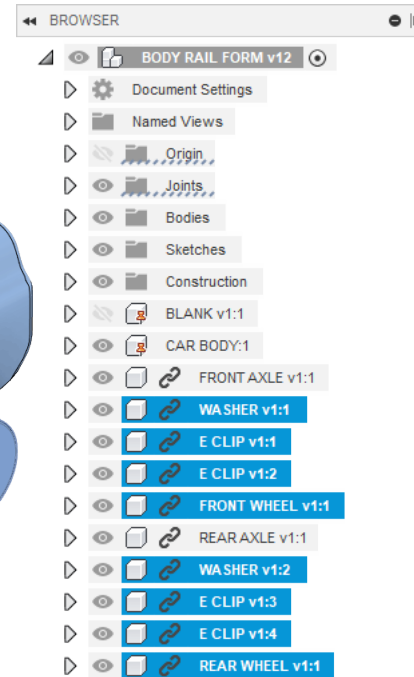


Fig. 39

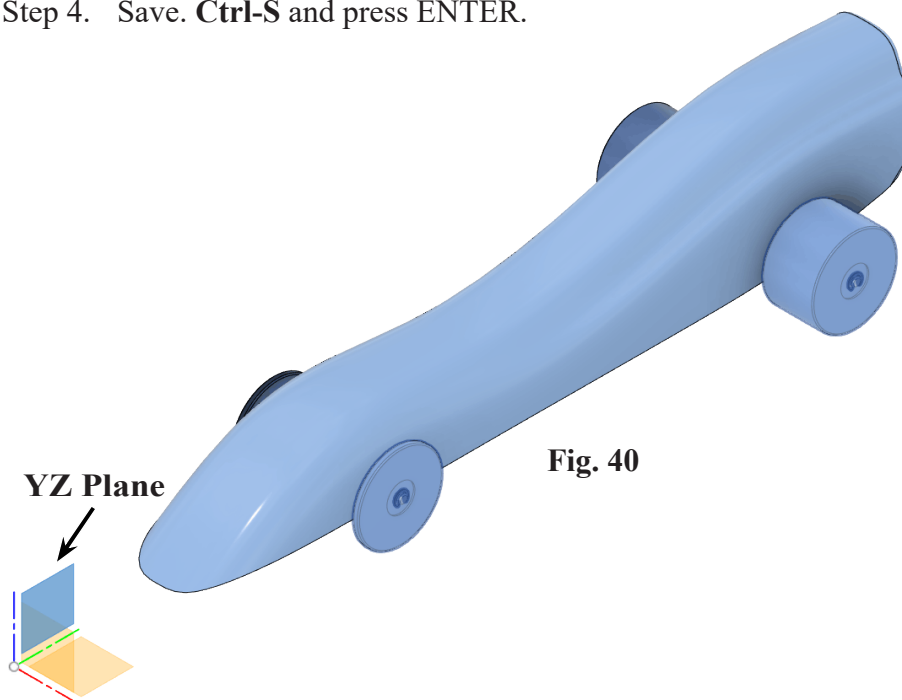


Fig. 40