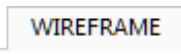


A. Create Rectangle.

Step 1. If necessary start a new Mastercam file, click  (Ctrl-N) on the Quick Access Toolbar QAT.

Step 2. On the Wireframe tab  click **Rect-**



Step 3. In the Rectangle function panel:
under Dimensions, **Fig. 1**

Width 5.7

Height 1.8

and press ENTER

Press **O** key to select AutoCursor **Origin** override, **Fig 2**

Click OK .

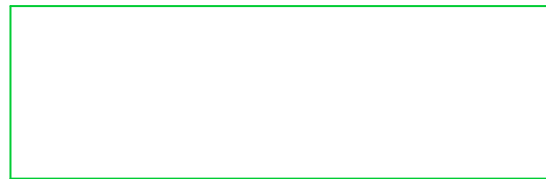


Fig. 2

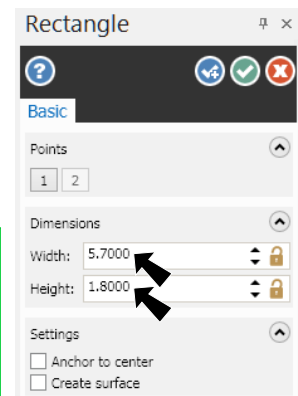
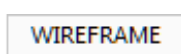
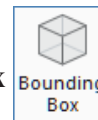


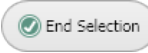
Fig. 1

Step 4. **Right click** the graphics window and click **Fit**  (Alt-F1).

B. Create Bounding Box Point.

Step 1. On the Wireframe tab  click **Bounding Box**



Step 2. Use **Ctrl-A** to select all and click **End Selection**  (**ENTER**).

Step 3. In Bounding Box function panel:
under Entities, **Fig. 3**

All shown

under Shape

Rectangle

Click **bottom center Anchor point** 

under Create Geometry

Check **Center point** uncheck others

Click OK .

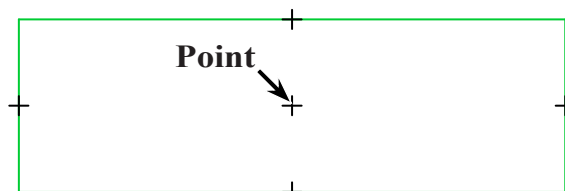


Fig. 4

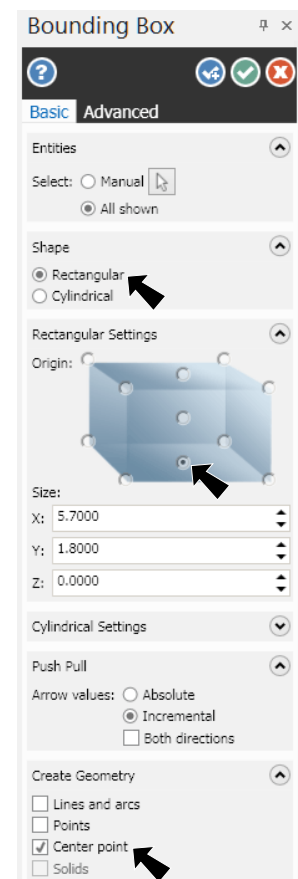


Fig. 3

C. Save As “CUDACOUNTRY RADIAL”

Step 1. Click Save As  (Ctrl-Shift-S) on the Quick Access Toolbar QAT.

Step 2. Key-in CUDACOUNTRY RADIAL for the filename and press ENTER.

D. Create Cudacountry Letters.

Step 1. Create Cudacountry letters **red**. **Right click** in the graphics window and on the Mini Toolbar click **Wireframe Color**  drop down arrow, then click **red**, Fig. 5.

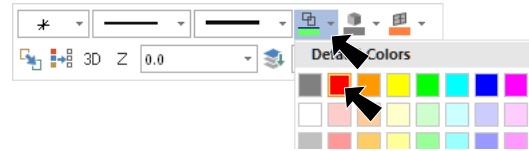
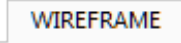
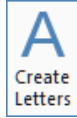


Fig. 5

Step 2. On the Wireframe tab  click **Create Letters** .

Step 3. In the Create Letters dialog box, Fig. 6 key-in **Cudacountry**
Select **Horizontal**
Height 1
Spacing .1
Click **TrueType(R)** button.

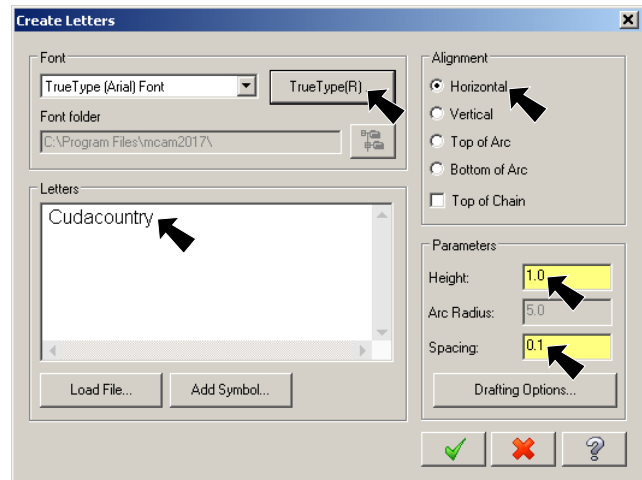


Fig. 6

Step 5. Click OK  in the Create Letters dialog box.

Step 6. Click just inside bottom left corner of rectangle to place letters, Fig. 8. Press Escape key to exit placing letters.

Step 7. **Right click** the graphics window and click **Fit**  (Alt-F1).

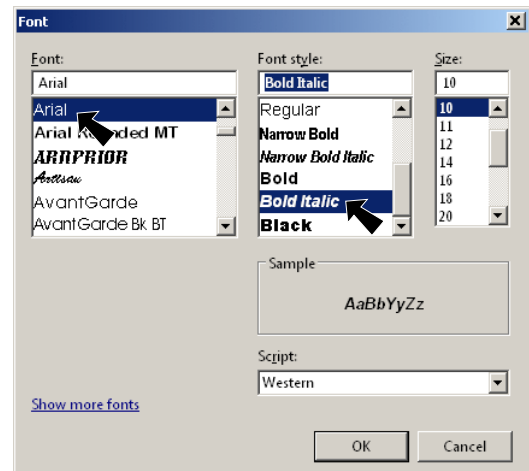


Fig. 7

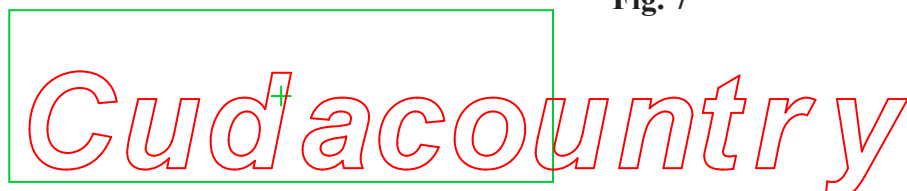
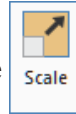


Fig. 8

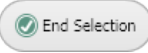
E. Scale Letters.

Step 1. On the Transform tab **TRANSFORM** click **Scale** .



Step 2. Click **Select all entities by color**  the **left half** of Quick Mask button on the right edge of graphics window.

Step 3. In the Select All dialog box
Check **red** check box, **Fig. 9**
click OK .

Step 4. Click **End Selection**  (ENTER).

Step 5. In Scale dialog box:
Select **Move** , **Fig. 10**
Uncheck **Auto center**
Select **XYZ** 
X **.6**
Click OK .

Step 6. Save  (Ctrl-S).

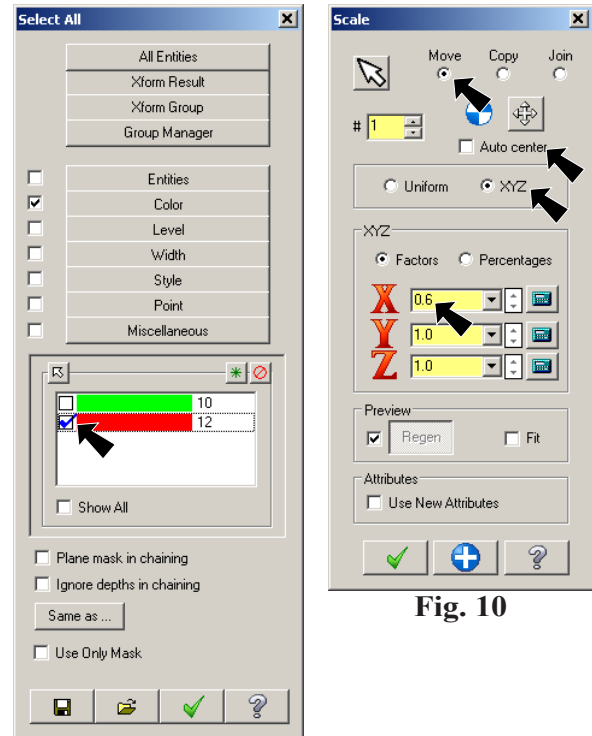


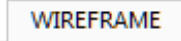
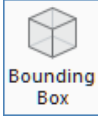
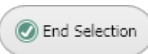
Fig. 9

Fig. 10



Fig. 11

F. Create Bounding Box Point for Letters.

- Step 1. On the Wireframe tab  click **Bounding Box** .
- Step 2. Click **Select all result entities**  Quick Mask button on the right edge of graphics window to reselect the all red entities and click **End Selection**  (ENTER).
- Step 3. In Bounding Box function panel:
under Shape, **Fig. 12**
Rectangle
Click **bottom center Anchor point** 
under Create Geometry
Check **Center point** uncheck others
Click OK .

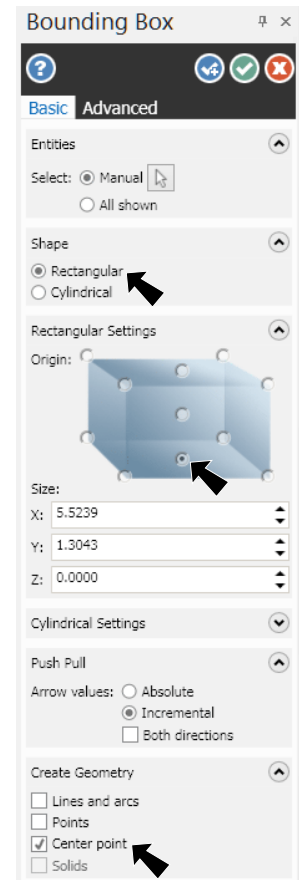
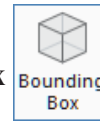
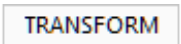
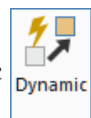


Fig. 12

G. Dynamic Move Text.

- Step 1. Click **Select all result entities**  Quick Mask button on the right edge of graphics window to reselect the red entities.
- Step 2. On the Transform tab  click **Dynamic** .
- Step 3. In Dynamic function panel:
Check the **center point**  of the **text** to place the gnomon , **Fig. 13**
Click a **second time** to accept gnomon orientation
Click center point of rectangle
Click OK .
- Step 4. **Right click** the graphics window and click **Clear Colors** .

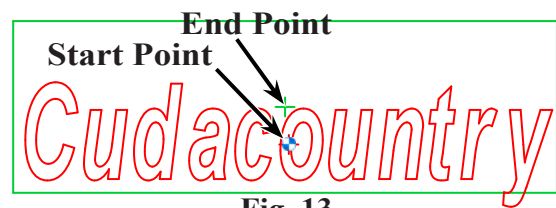
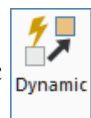


Fig. 13

H. Delete Points.

- Step 1. Delete the **Points**, **Fig. 15**. To delete, click **Select all point entities**  the **left half** of Quick Mask Points button on the right edge of graphics window and press **Delete** key on keyboard.
- Step 2. Save  (Ctrl-S).



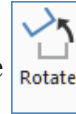
Fig. 14



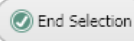
Fig. 15

I. Rotate.

Step 1. On the Transform tab **TRANSFORM** click **Rotate**



Step 2. Use **Ctrl-A** to select all and click **End Selection** (ENTER).



Step 3. In the Rotate dialog box:

Select **Move**  **Fig. 16**

Number of Steps # 1

Rotation Angle  90

Click OK 

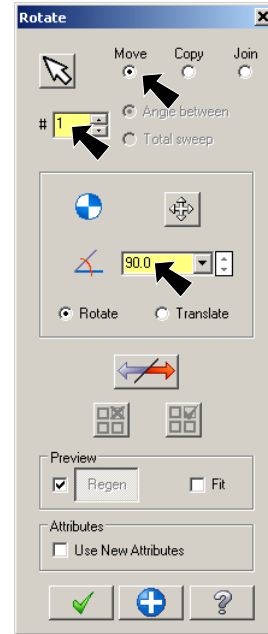


Fig. 16

Step 4. **Right click** the graphics window and click **Fit** (Alt-F1).



Step 5. **Right click** the graphics window and click **Clear Colors**

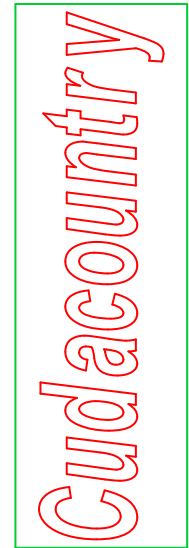
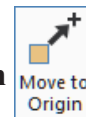


Fig. 17

J. Move to Origin.

Step 1. Display the origin. Use **F9** to toggle axes display, **Fig. 18**.

Step 2. On the Transform tab **TRANSFORM** click **Move to Origin**



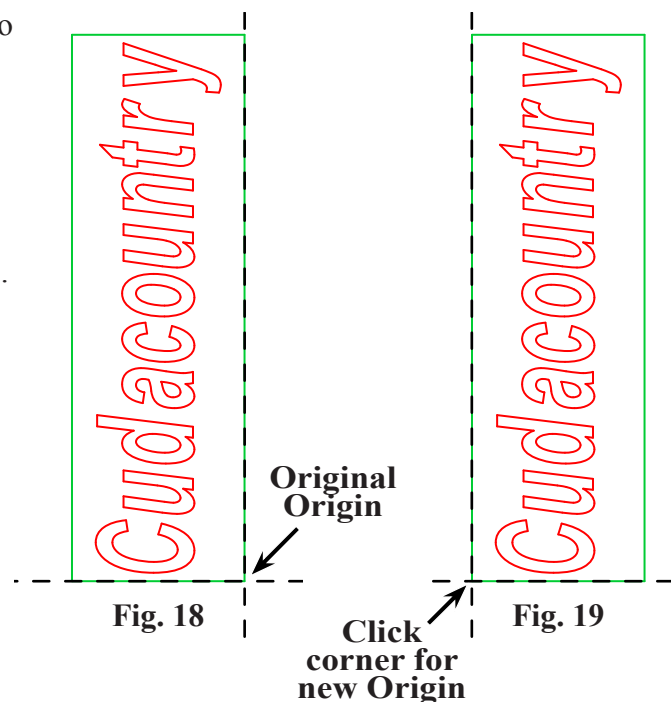
Step 3. Click **bottom left corner** of rectangle to move Origin to new position, **Fig. 18**.

Step 4. **Right click** the graphics window and click **Clear Colors**



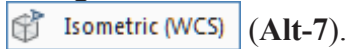
Step 5. Confirm new position of origin, **Fig. 19**.

Step 6. Save  (Ctrl-S).



K. Transform 3D Block.

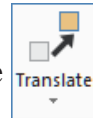
Step 1. Change to the Isometric View. **Right click** in the graphics window and click



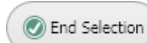
(Alt-7).

Step 2. **Right click** the graphics window and click **Fit** (Alt-F1).

Step 3. On the Transform tab **TRANSFORM** click **Translate**



Step 4. **Shift click** a line of rectangle to chain select rectangle and click **End Selection**



(ENTER) Fig. 20.

Shift click to chain select rectangle



Fig. 20

Step 5. In Translate dialog box set:

Select **Join** Fig. 21

-0.75

Click OK

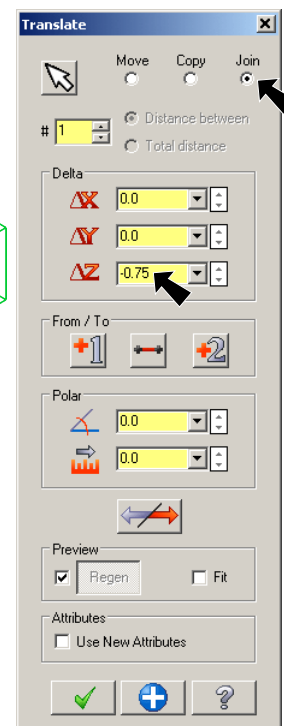


Fig. 21

Step 6. **Right click** the graphics window and click **Fit** (Alt-F1).

Step 7. **Right click** the graphics window and click **Clear Colors**

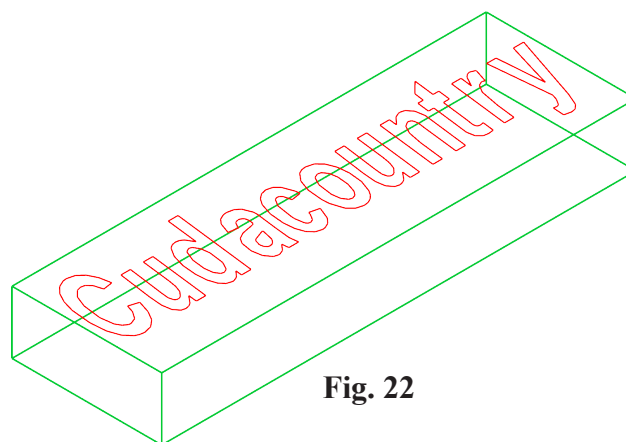


Fig. 22

L. Create Arc.

Step 1. Click **CPLANE** in Status bar at bottom of the graphics window and click **Front** from the menu, Fig. 23.

Step 2. Draw arc **green**. **Right click** in the graphics window and on the Mini Toolbar click **Wireframe Color** drop down arrow and select **green**, Fig. 24.

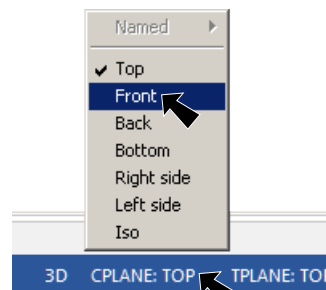


Fig. 23

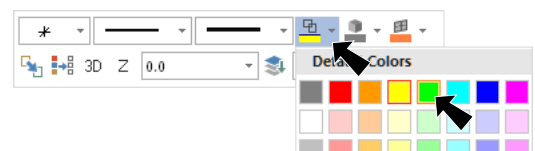
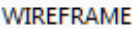
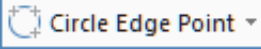
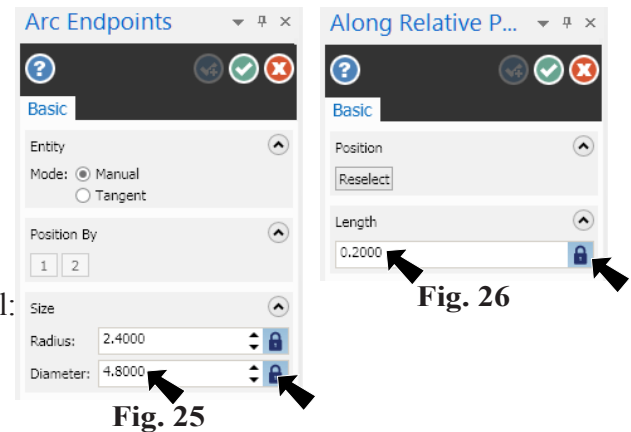


Fig. 24

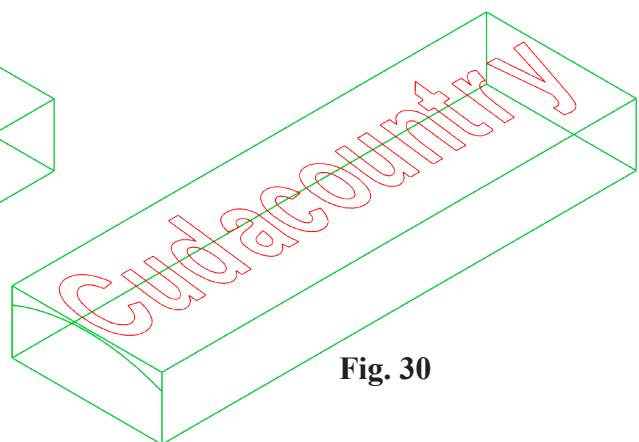
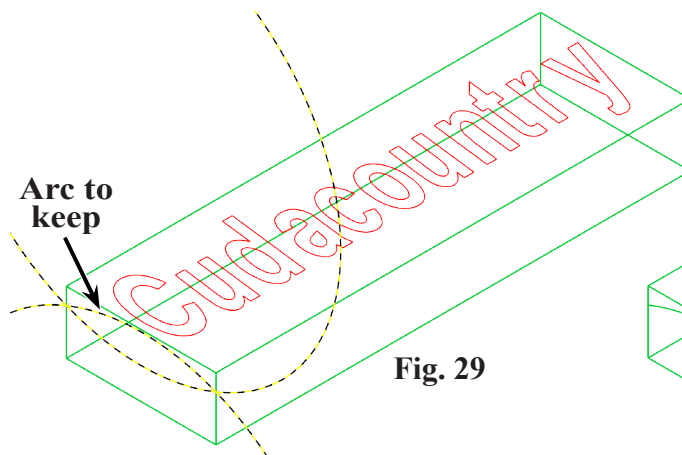
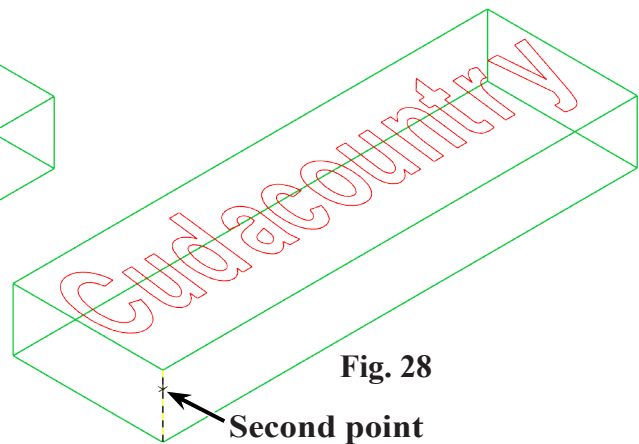
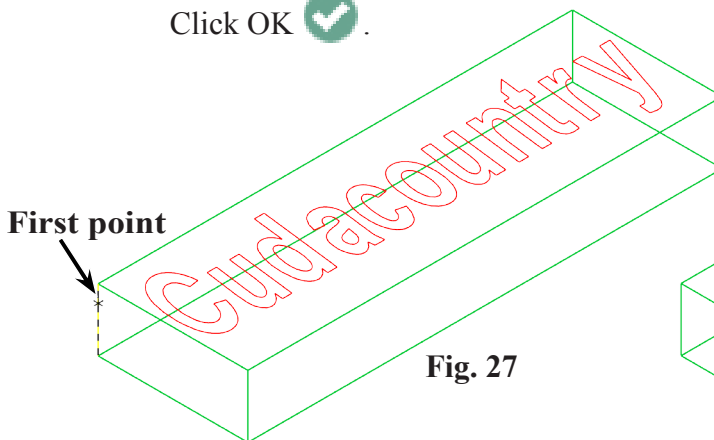
Step 3. On the Wireframe tab  click **Arc Endpoints**  on **Circle Edge Point**  drop down.

Step 4. In the Arc Endpoints function panel:
under Size, **Fig. 25**
Lock  **Diameter**
Diameter 4.8 and press **ENTER**
Press **G** key on keyboard to select
AutoCursor **Along** override

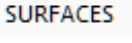
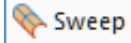


Step 5. In the Along Relative Position function panel:
under Length, **Fig. 26**
Lock  **Length**
Length .2 and press **ENTER**
Click **left front vertical line towards top of line** for first point, **Fig. 27**
Press **G** key on keyboard to select AutoCursor **Along** override
Click **right front vertical line toward top of line** for second point, **Fig. 28**

Step 6. Back in the Arc Endpoints function panel:
Click **top segment of bottom arc** as arc to keep, **Fig. 29**
Click OK .



M. Create Loft Swept.

Step 1. On the Surfaces tab  click Sweep .

Step 2. In the Surface Sweep function panel:

Click Chain  (C) in the Chaining dialog box, **Fig. 32**

Click arc for contour 1, **Fig. 33**

Click OK  in Chain dialog box

Click length line on side for contour 2, **Fig. 34**

click OK  in Chaining dialog box

Click OK .

Step 3. If necessary, turn on shading **Alt-S**.

Step 4. Save  (**Ctrl-S**).

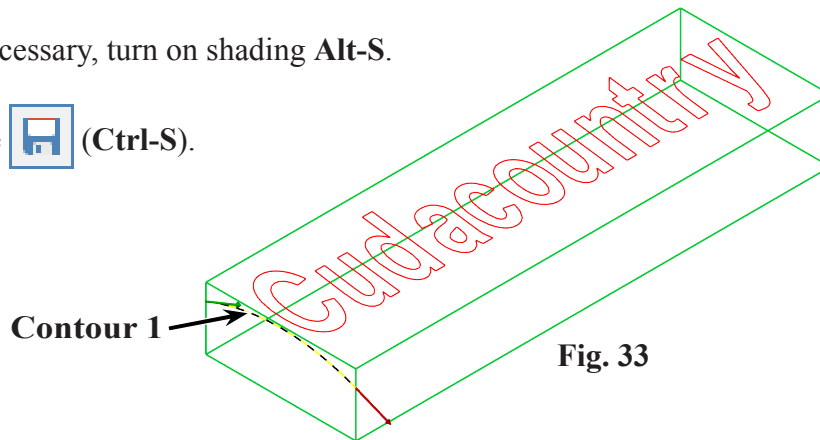


Fig. 33

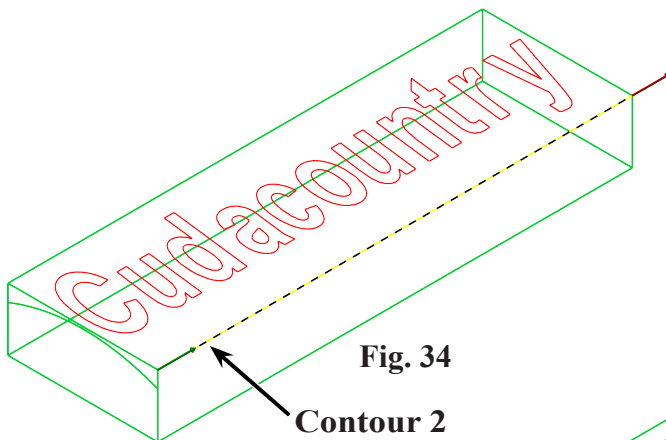


Fig. 34

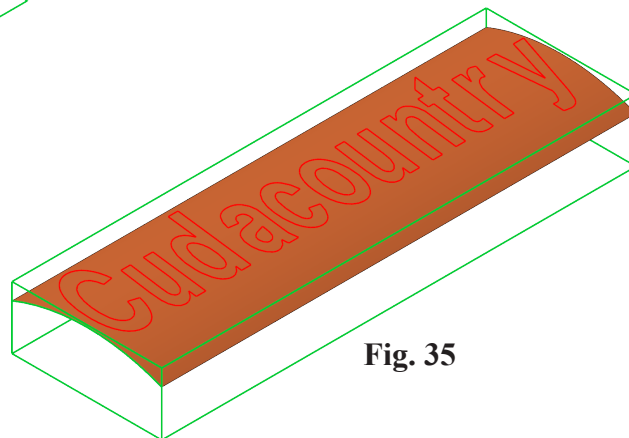


Fig. 35

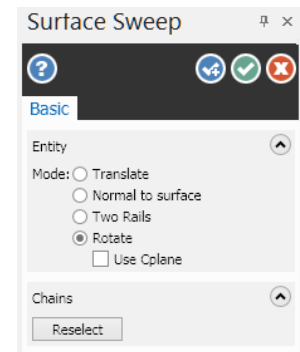


Fig. 31

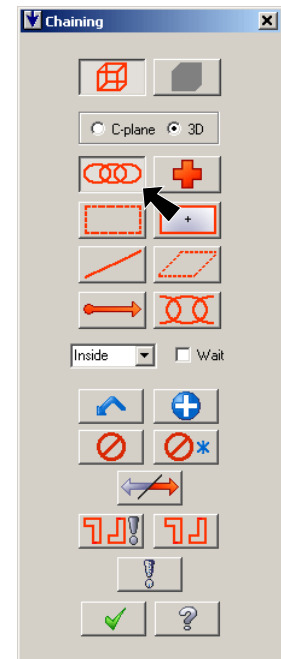


Fig. 32

N. Project Letters.

Step 1. Click **CPLANE** in Status bar at bottom of the graphics window and click **Top** from the menu, **Fig. 36**.

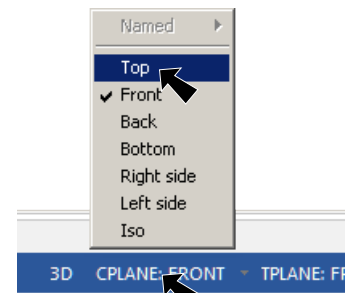
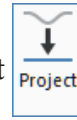


Fig. 36

Step 2. On the Transform tab **TRANSFORM** click **Project**.



Step 3. Click **Select all entities by color** the left half of Quick Mask button on the right edge of graphics window.

Step 4. In the Select All dialog box
Check **red** check box, **Fig. 37**
click OK.

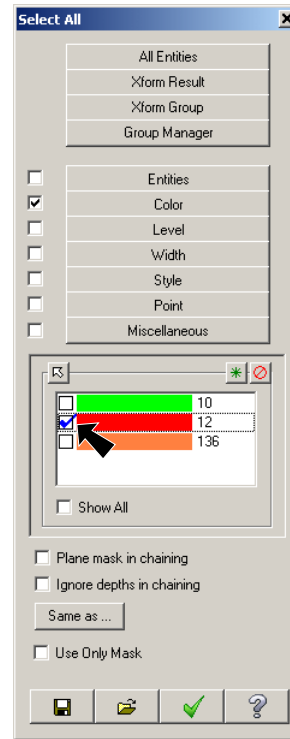


Fig. 37

Step 5. Click **End Selection** (ENTER).

Step 6. In Project dialog box:

Select **Move** **Fig. 38**

Project onto surfaces

Click surface, **Fig. 39**

Click **End Selection**

(ENTER)

Check **Join Results**

Click OK.

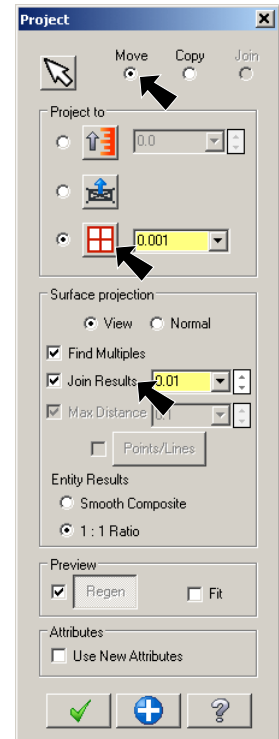


Fig. 38

Step 7. **Right click** the graphics window and click

Clear Colors.

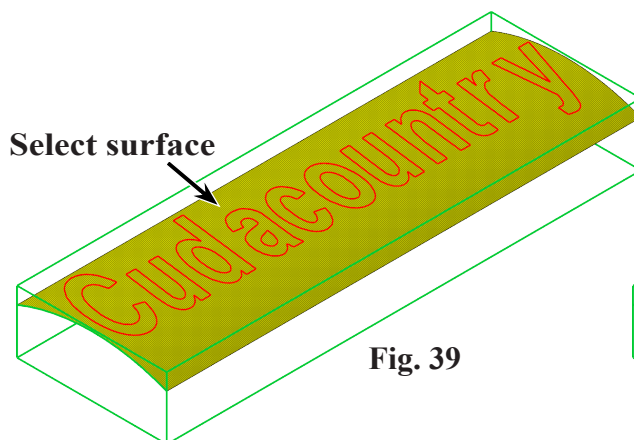


Fig. 39

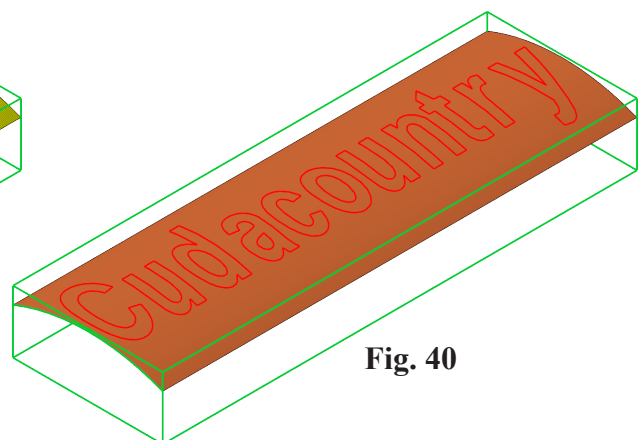


Fig. 40

0. Create Point for Toolpath.

Step 1. Sketch point **blue**. **Right click** in the graphics window and on the Mini Toolbar click **Wireframe Color**  drop down arrow and select **blue**, Fig. 41.

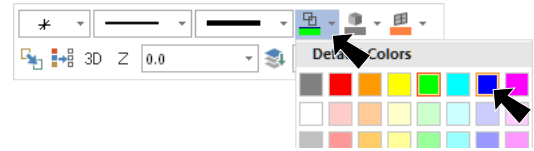


Fig. 41

Step 2. On the Wireframe tab **WIREFRAME** click **Point Position** .

Step 3. In the Point Position function panel:

Press **spacebar** to activate AutoCursor **Fast Point** .

Key-in **1.9, 2.7, -.2**  and press ENTER

Click OK .

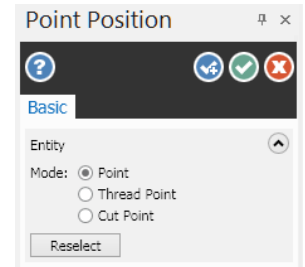


Fig. 42

Step 4. Save  (**Ctrl-S**).

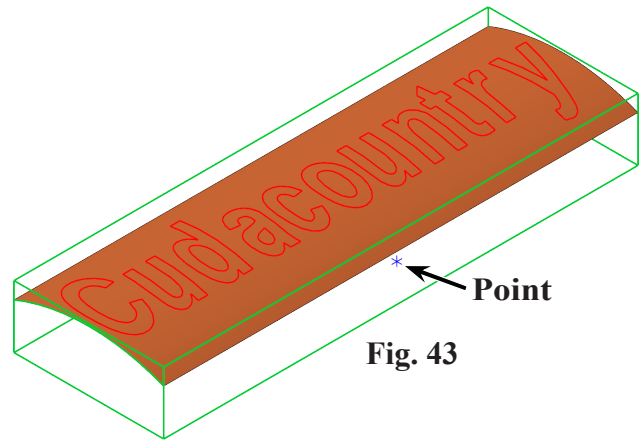


Fig. 43